

## Removal

- 1 Unscrew exhaust pipes on exhaust manifold.
- 2 Disconnect rubber ring for attaching exhaust system.
- 3 Loosen shielding plate on exhaust manifold.
- 4 For removal of **left-hand** exhaust manifold, remove shielding plate for engine mounting together with engine damper.

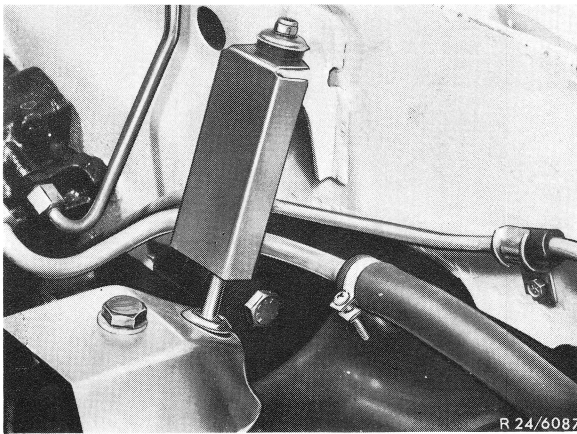


Fig. 1

- 5 Loosen fastening nuts on exhaust manifold.
- 6 Pull exhaust manifold out of studs by turning the **left-hand** exhaust manifold forward and down and removing in upward direction, while removing the **right-hand** exhaust manifold toward the rear and in downward direction.

## Installation

- 7 For installation proceed vice versa. **Replace all gaskets and exhaust nuts.** Mount flange gaskets between cylinder head and exhaust manifold with **their flat surface toward exhaust manifold** (Fig. 2).

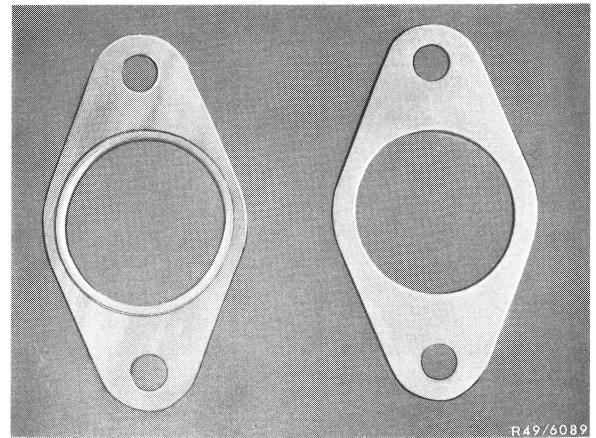


Fig. 2 Cylinder head end Exhaust manifold end

- 8 Run engine and check exhaust system for leaks.